



Within an extremely short time period, V-Rock Offroad Wheels has quickly developed into a sought-after brand within the off-road industry. Through mechanized industrial design, along with providing the best offsets for lifted truck applications, true off-road enthusiasts can appreciate the value of having all sorts of fitments to the exact backspacing specifications to fulfill their every need. Whether your vehicle is bone stock, or outfitted with a 6-inch lift kit, each V-Rock wheel will accommodate the vast majority of truck and SUV applications on the market today.

Additionally, V-Rock Offroad Wheels are always load rated to extremely high levels of SAE J2530 fatigue tests, to ensure durability and tensile strength. Whether they are cornering fatigue, impact fatigue, or radial fatigue tests, you can be sure that each V-Rock wheel has undergone a thorough inspection process for stability and structural integrity.

Once again, V-Rock is taking your off-road game to another level...

JEEP RUBICON
OVERDRIVE 20x9

CORE
DRONE
RECON
OVERDRIVE
DIESEL



CORE

CORE 20x9
4.25in Lip

NEW FOR
2012



VROCK
VR5

CORE

Matte Black with Machined Face

15x8 | 16x8 | 17x9 | 18x9 | 20x9

5 Lug | 6 Lug

RWD

OFFSETS	
0, +18mm, +30mm	20x9
0, +18mm, +25mm, +30mm	18x9
0, +18mm, +30mm	17x9
+10mm	16x8
-19mm	15x8



DRONE

DRONE 20x9
1.5in Lip

NEW FOR
2012



VROCK
VR6

DRONE

Matte Black with Machined Face | Chrome

20x9

5 Lug | 6 Lug | 8 Lug

RWD

OFFSETS

0, +18mm, +30mm 20x9

RECON 

RECON
20x9



CONCAVE

VRock
VR3

RECON

Matte Black

17x9 | 18x9 | 20x9

5 Lug | 6 Lug

RWD

OFFSETS

0, +18mm, +30mm	20x9
0, +18mm, +20mm, +25mm, +30mm	18x9
0, +18mm, +20mm, +30mm	17x9



OVERDRIVE / DIESEL

**OVERDRIVE 20x9
5in Lip**



OFFSETS

0, +18mm, +30mm	20x9
0, +18mm, +25mm, +30mm	18x9
0, +18mm, +30mm	17x9

**VROCK
VR1**

OVERDRIVE

Matte Black with Machined Face

17x9 | 18x9 | 20x9

5 Lug | 6 Lug

RWD

**JEEP RUBICON
OVERDRIVE 20x9**



**DIESEL 20x9
3.25in Lip**



OFFSETS

0, +18mm, +30mm	20x9
0, +18mm, +20mm, +25mm, +30mm	18x9
0, +18mm, +20mm, +30mm	17x9

**VROCK
VR2**

DIESEL

Matte Black with Machined Face

17x9 | 18x9 | 20x9

5 Lug | 6 Lug

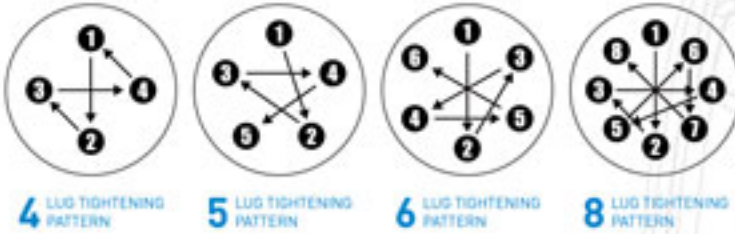
RWD

INSPECT YOUR WHEELS

Inspect all parts, including wheel studs and mounting surfaces of the hub and wheels to ensure that they are in good working condition. Careless installation of wheels on a vehicle is a major cause of tire and wheel problems. Proper installation of wheels includes using a rim-clamp style tire changer, computerized wheel balancer, proper size wheel weights, and torquing the wheels to vehicle manufacturer's specifications. Consult a professional wheel and tire installer for the proper fitment of your vehicle.

TORQUING & INSTALLATION

The correct installation of wheels requires the proper torquing of lug nuts. Improper torquing of wheels can cause distortion, fatigue cracks, or alignment problems. After completing the installation process, re-torque the wheels after driving for a distance of 25 miles to ensure tightness of lug nuts. Wheels should be re-torqued to vehicle manufacturer's specifications. Please refer to the lug nut tightening pattern chart, and the recommended torque chart below:



Lug Size	7/16"	1/2"	9/16"	10mm	12mm	14mm
Torque	70-80	75-85	135-145	45-55	70-80	85-90

WHEEL MAINTENANCE

CHROME WHEELS

To maintain the finish of your chrome wheels, only mild (non-abrasive) soap and water is required. Always keep wheels free of brake dust and road salts.

PAINTED WHEELS

To maintain the finish of your painted wheels, use mild soap and water is required. Always keep wheels free of brake dust and road salts.

POLISHED WHEELS

To maintain the finish of polished wheels, use mild soap and water to clean polished wheels. Periodically, aluminum metal polish may be required to bring back the original luster of a polished aluminum wheel.

LIMITED LIFETIME STRUCTURAL WARRANTY

Trade Union International, Inc. offers a limited lifetime warranty on the structure of our wheels. This warranty applies to the original retail purchaser that all our wheels will be free from defects in material and workmanship, under normal and intended use. This lifetime warranty is not transferable. This warranty does not include "Road Hazards" or "Misuse", such as accident, fire, hitting a pothole or debris, neglect, overload, severe impact or exposure to harsh chemicals.

CHROME WHEELS, PAINTED WHEELS & POLISHED WHEELS

Chrome and Painted Wheels are covered by a one year limited warranty on the finish of the wheels. Use of harsh cleaning agents, steam cleaning, salt or other hazardous conditions will void this warranty.

Polished wheels are covered by a 90 day limited warranty.

RETURN POLICY

All wheels that are returned for repair or replacement require a Returned Goods Authorization (RGA) number. Please contact your original installer, dealer or distributor for inspection that the wheel has failed in normal use and service due to defects in materials or workmanship. Dealers and distributors will contact our customer service representative to obtain Returned Goods Authorization (RGA). Wheels need to be returned with freight prepaid. Trade Union International, Inc reserves the right to inspect, and at our sole discretion, to repair or replace wheels.

LIMITED WARRANTY

This is a Limited Warranty. This warranty does not include merchantability or fitment for particular alterations. All wheels should be check fitted by professional installers before and after installing the wheel and tire package, on both front and rear of the vehicle before mounting the tire. Any wheel that has had a tire mounted on it may not be returned for credits. Trade Union International, Inc. and its distributors will not be responsible for labor, transportation, or any other charges incurred in the replacement or repair of a defective part. This warranty expires upon transfer of title. Wheels are not designed to be mounted with any accessories or adapters, etc., other than those supplied and or approved by our distributors. Any damage caused by such accessories or adapters is not covered by this warranty.

WARRANTY EXCLUSIONS

1. Any wheels that have been damaged due to abuse, neglect, misuse, or that have been repaired or altered.
2. Wheels that have been used for off-road or racing.
3. Wheels that have been damaged due to adverse weather conditions, or road chemicals.
4. Wheels that have been improperly installed or installed with other than recommended accessories.
5. Wheels that have been installed with tires that exceed the recommended size or installed on vehicles that they were not specifically intended.
6. Transfer of title of any of our wheels by the original purchaser voids the warranty.

This warranty gives you specific rights and you may also have other rights under state laws. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. A copy of this warranty and installations are supplied in each wheel box for your convenience.